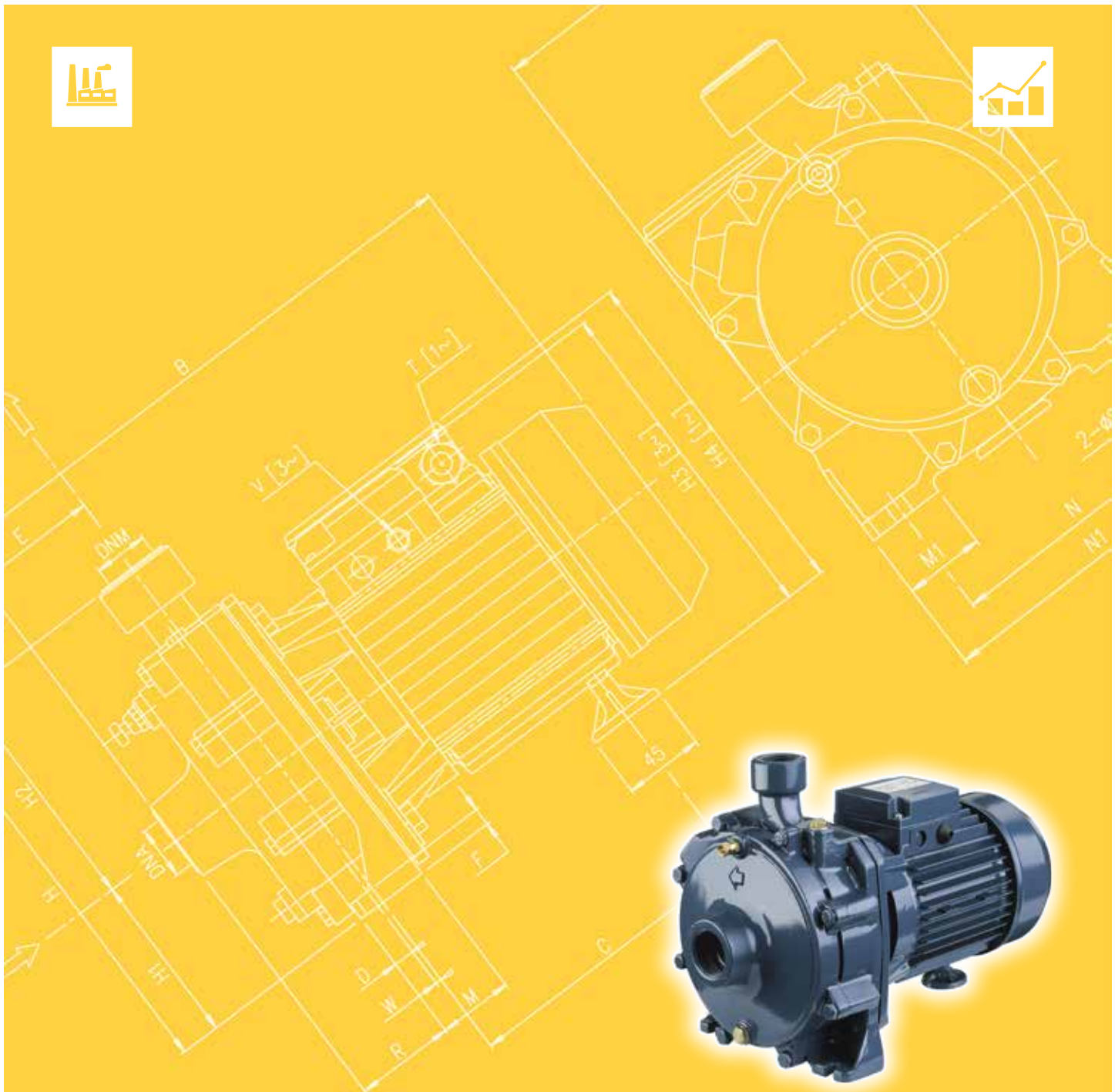




Japanese Technology since 1912

CDA

Data Book 50Hz



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SPECIFICATION

50Hz

Rev. 0

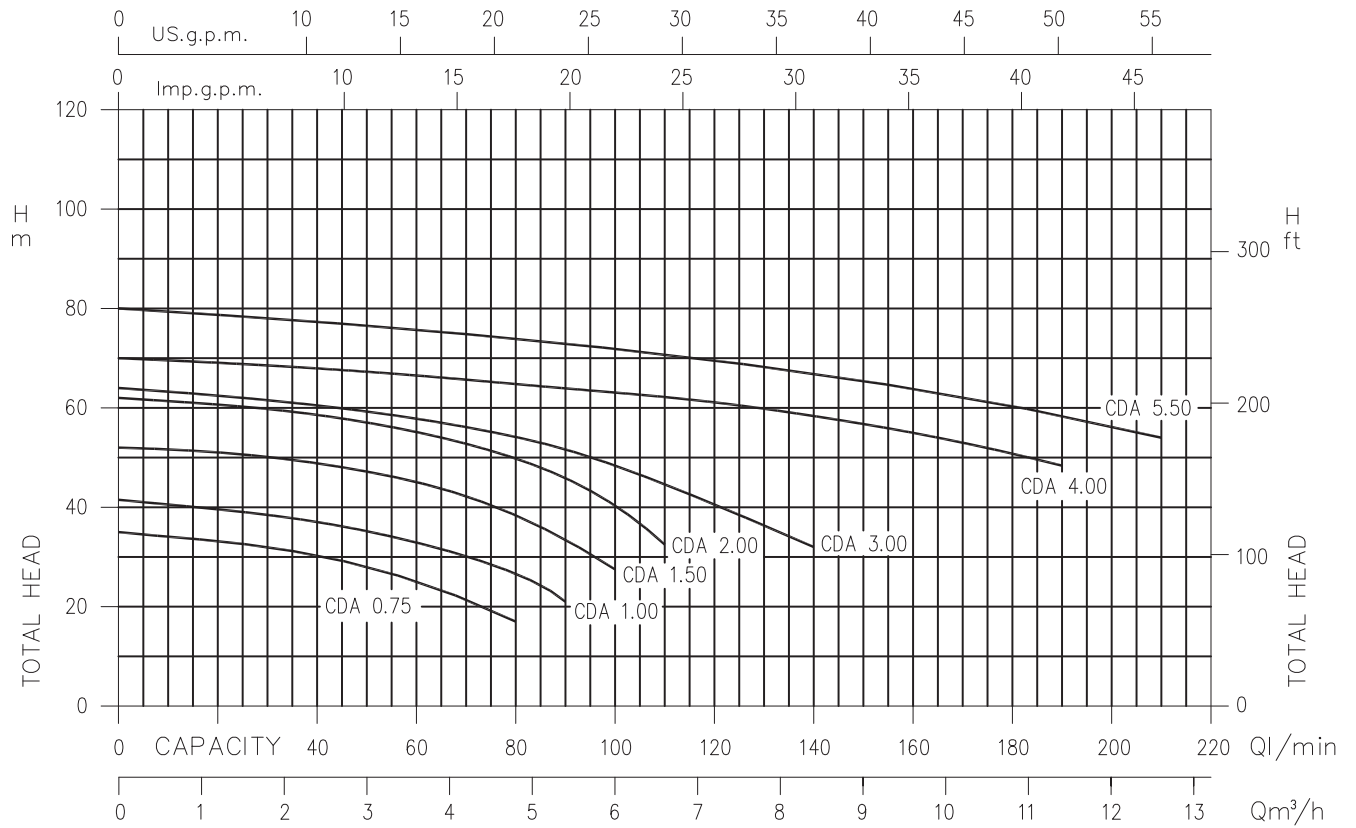
PUMP		
Liquid	Type of liquid	Clean water
Handled	Temperature [°C]	min. +5 max. +40 (CDA 0.75 - 1.00) max. +90
	Maximum working pressure [MPa]	0.6 (CDA 0.75-1.00) 1.0 (CDA 1.50-2.00-3.00-4.00-5.50)
Construction	Impeller	Twin closed type
	Shaft seal type	Mechanical seal
	Bearing	Sealed ball bearing
Pipe Connection	Suction	G1 (CDA 0.75-1.00) UNI ISO 228 G1¼ (CDA 1.50-2.00-3.00) UNI ISO 228 G1½ (CDA 4.00-5.50) UNI ISO 228
	Discharge	G1 (CDA 0.75-1.00-1.50-2.00-3.00) UNI ISO 228 G1¼ (CDA 4.00-5.50) UNI ISO 228
Material	Casing	Cast iron
	Impeller	PPE+PS glass fibre reinforced (CDA 0.75-1.00) Brass (CDA 1.50 - 2.00-3.00-4.00-5.50)
	Casing cover	AISI 304 (CDA 0.75-1.00) Cast iron built-in the motor bracket (CDA 2.00-3.00-4.00-5.50)
	Shaft seal	Ceramic/Carbon/NBR
	Shaft	AISI 303 (CDA 0.75-1.00-1.50-2.00-3.00) AISI 304 (CDA 4.00-5.50)
	Bracket	Aluminium (CDA 0.75-1.00) Cast iron (CDA 1.50-2.00-3.00-4.00-5.50)
Applicable standard of test		ISO 9906:2012 – Grade 3B

MOTOR		
Type	Electric - TEFC	
	Single Phase	Three Phase
Efficiency level (Reg. 1781/2019)	-	IE3
No. of Poles	2	
Rotation speed [min-1]	≈ 2850	
Insulation Class	F	
Protection degree (CEI EN 60034-5)	IP 44	
Power rating [kW]	0.55 ÷ 1.5	0.55 ÷ 4
	[HP]	0.75 ÷ 2
Frequency [Hz]	50	
Voltage [V]	230 ±10%	230/400 ±10%
Capacitor	Built in	-
Over load protection	Built in	Provided by the user
Casing material	Aluminium	
Base material / Motor support	Cast iron / Plastic foot	
Dimensions of cable entry	PG11 - PG13.5 - G 1/2 – M16x1.5 – M20x1.5 (see dimensions page 400)	

SELECTION CHART

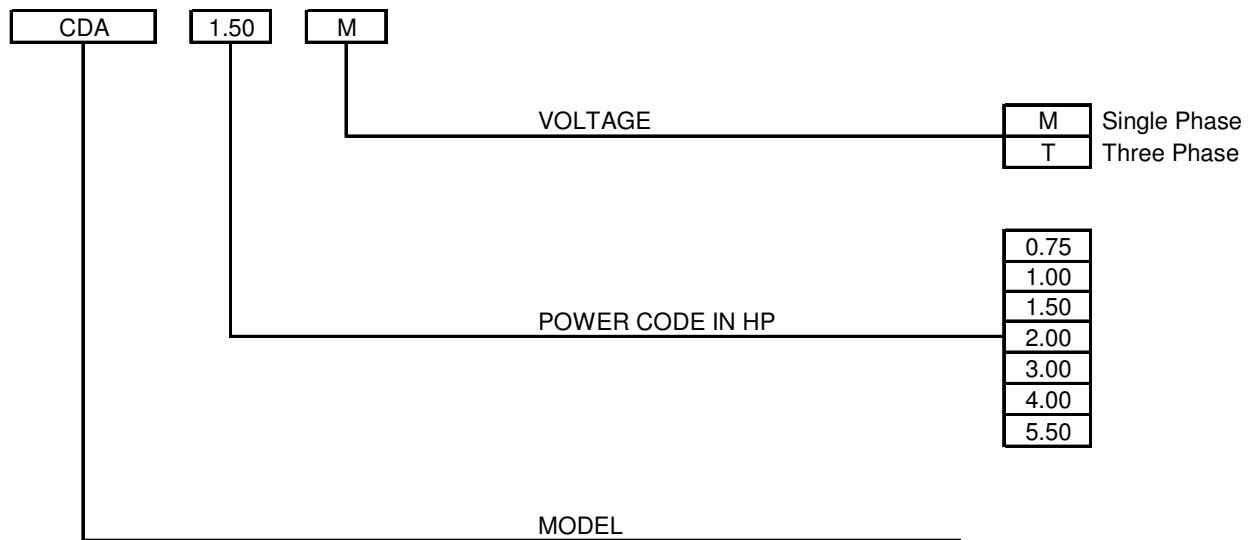
50Hz

Rev. 0



Pump type		Power		Q=Capacity												
Single Phase	Three Phase	[kW]	[HP]	l/min	20	40	50	80	90	100	110	140	170	190	210	
				m³/h	1.2	2.4	3	4.8	5.4	6.6	6.6	8.4	10.2	11.4	12.6	
				H=Total manometric head in meters												
CDA 0.75 M	CDA 0.75 T	0.55	0.75	35	33	30.2	27.9	17	-	-	-	-	-	-	-	
CDA 1.00 M	CDA 1.00 T	0.75	1	41.5	39.5	37	35.2	27	21	-	-	-	-	-	-	
CDA 1.50 M	CDA 1.50 T	1.1	1.5	52	50.8	48.8	47.1	38.4	33.4	27.5	-	-	-	-	-	
CDA 2.00 M	CDA 2.00 T	1.5	2	62	60.5	58.6	56.9	49.8	46.5	40.3	32.5	-	-	-	-	
-	CDA 3.00 T	2.2	3	64	-	60.5	59.3	54.1	51.6	48.4	44.6	32	-	-	-	
-	CDA 4.00 T	3	4	70	-	-	67	64.8	63.9	62.5	62	58	53.5	48	-	
-	CDA 5.50 T	4	5.5	80	-	-	76.5	73.9	72.9	71.8	70.5	66.8	62	58.3	54	

TYPE KEY



PERFORMANCE CURVE SPECIFICATIONS

The specifications below qualify the curves shown on the following pages.

Tolerances according to ISO 9906 Annex A

The curves refer to effective speed of asynchronous motors at 50 Hz

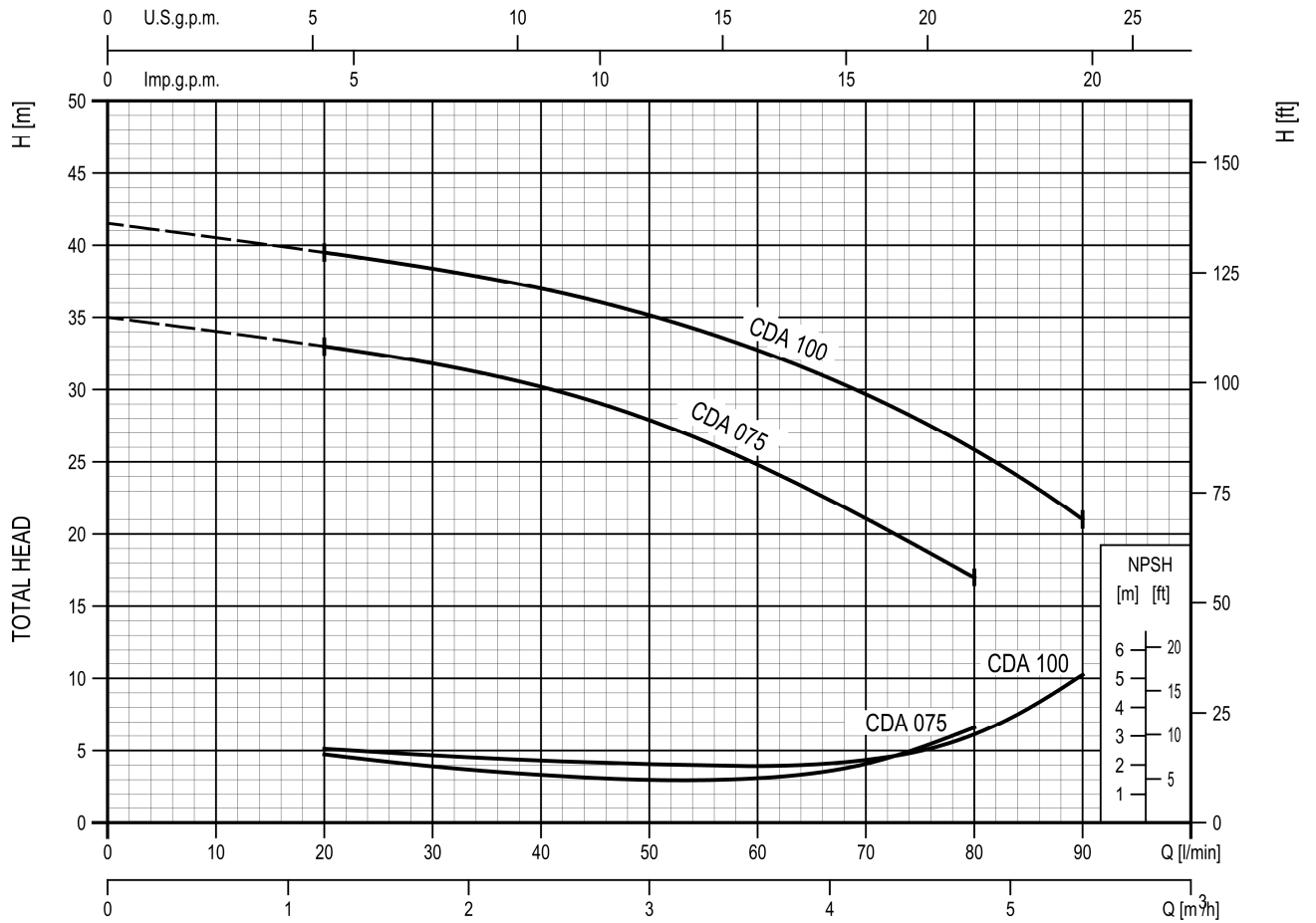
Measurements were carried out with clean water at 20°C of temperature and with a kinematic viscosity of $\nu = 1 \text{ mm}^2/\text{s}$ (1 cSt)

In order to avoid the risk of over-heating, the pumps should not be used at a flow rate below 10% of best efficiency point.

Symbols explanation:

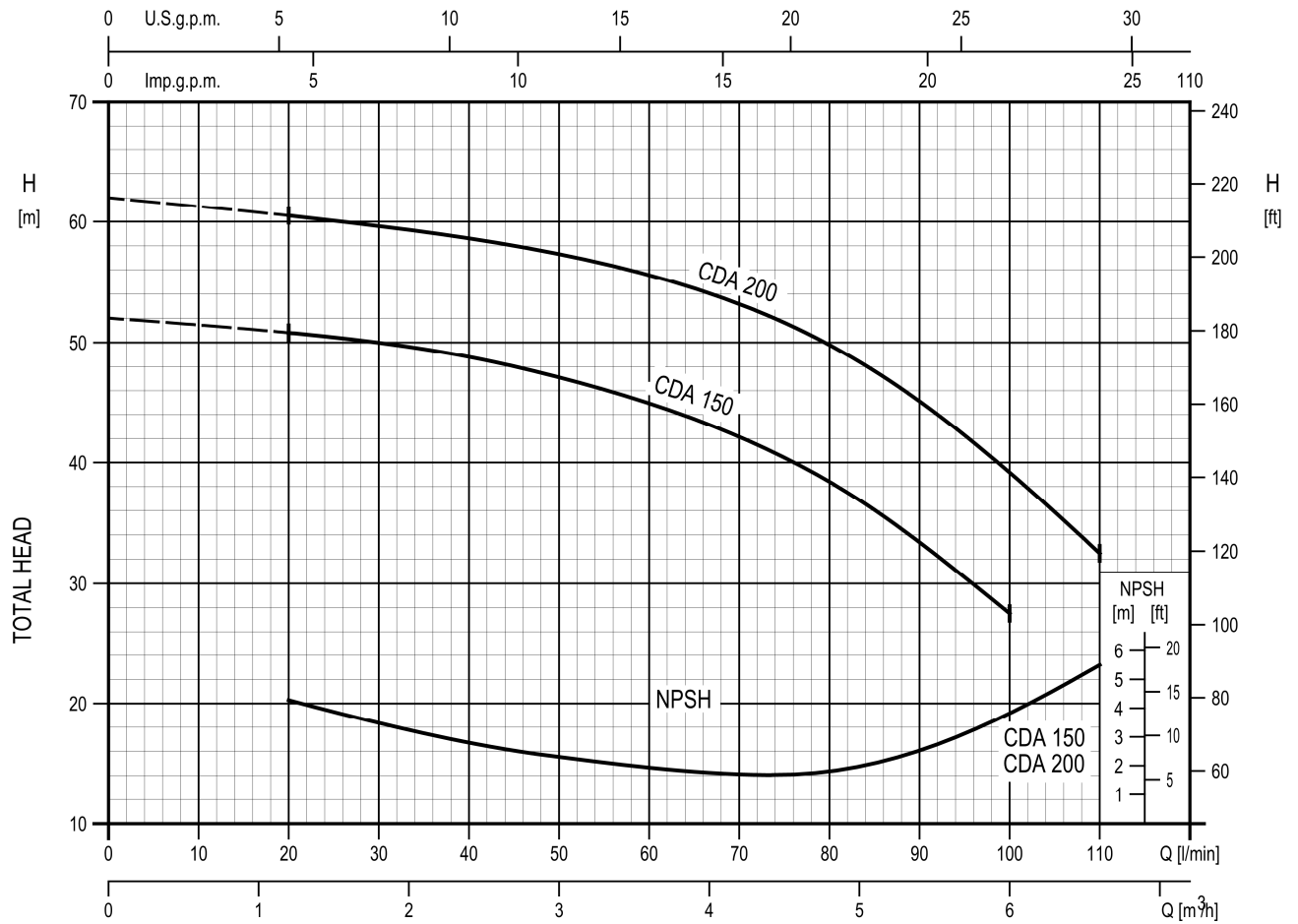
- Q = volume flow rate
- H = total head

CDA 0.75 (0.55 kW) - Impeller diameter = 122 mm
 CDA 1.00 (0.75 kW) - Impeller diameter = 130 mm



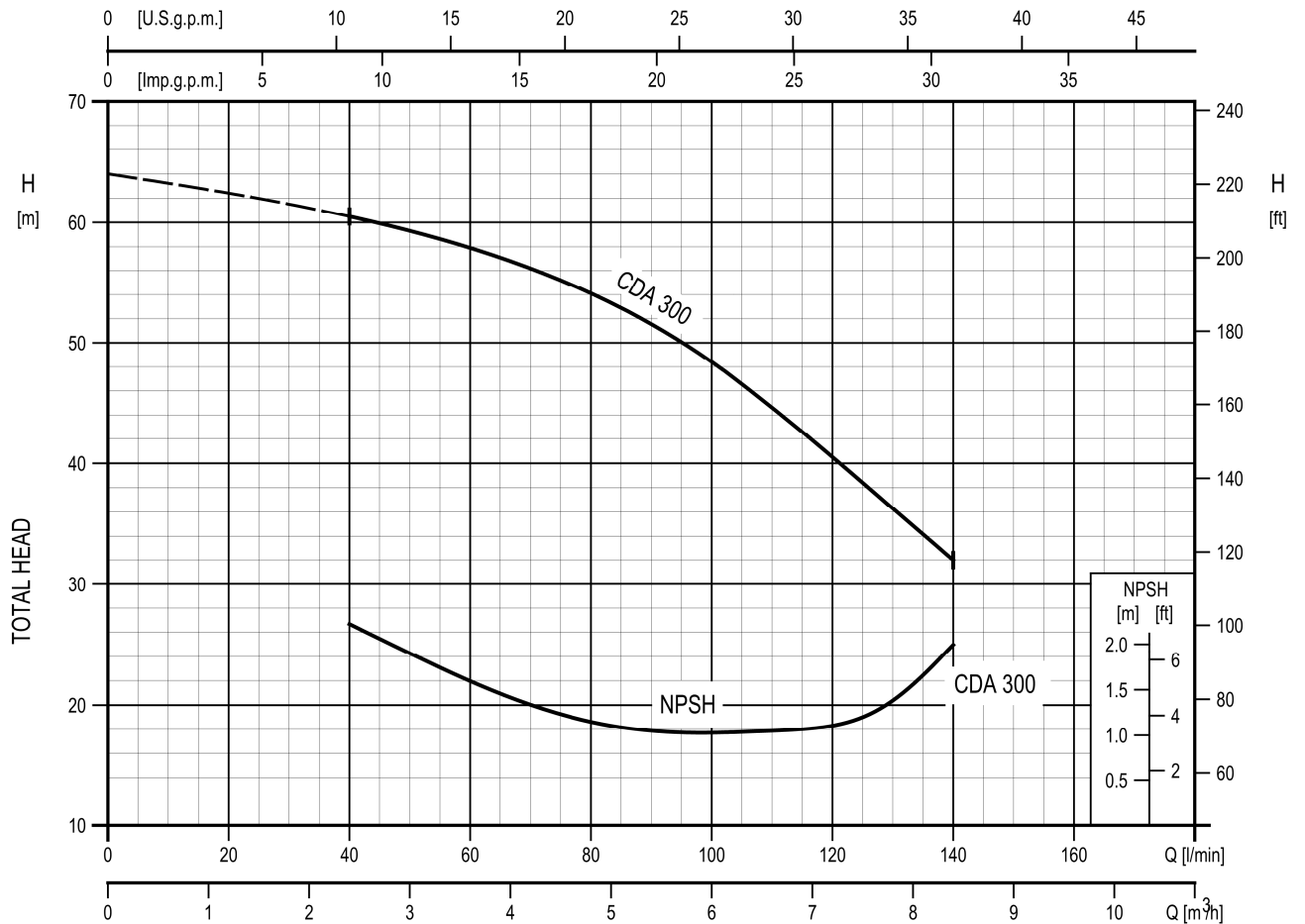
Rotation speed $\approx 2800 \text{ min}^{-1}$
 Test standard: ISO 9906:2012 – Grade 3B

CDA 1.50 (1.1 kW) - Impeller diameter = 143 mm
 CDA 2.00 (1.5 kW) - Impeller diameter = 153 mm



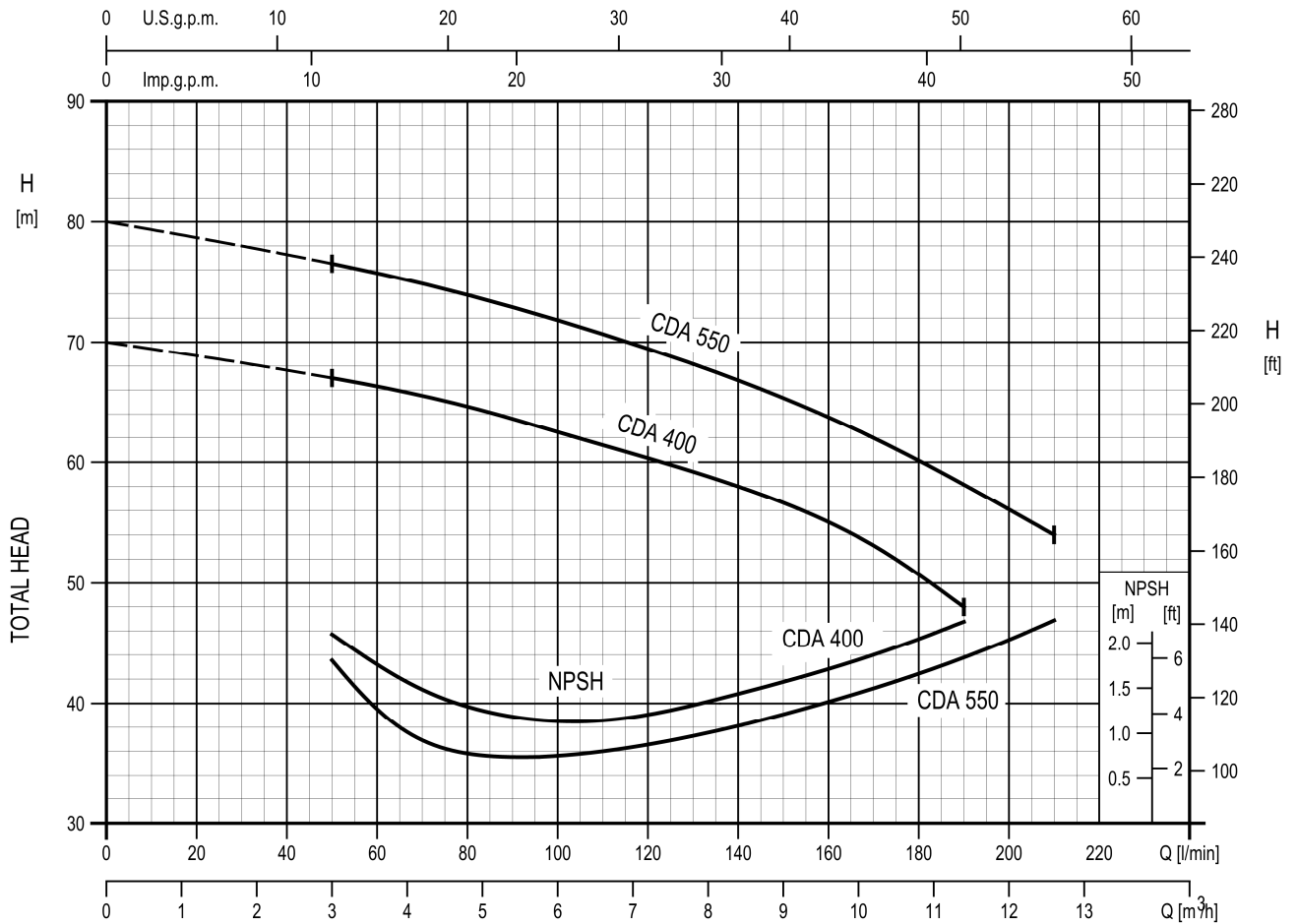
Rotation speed $\approx 2850 \text{ min}^{-1}$
 Test standard: ISO 9906:2012 – Grade 3B

CDA 3.00 (2.2 kW) - Impeller diameter = 156 mm



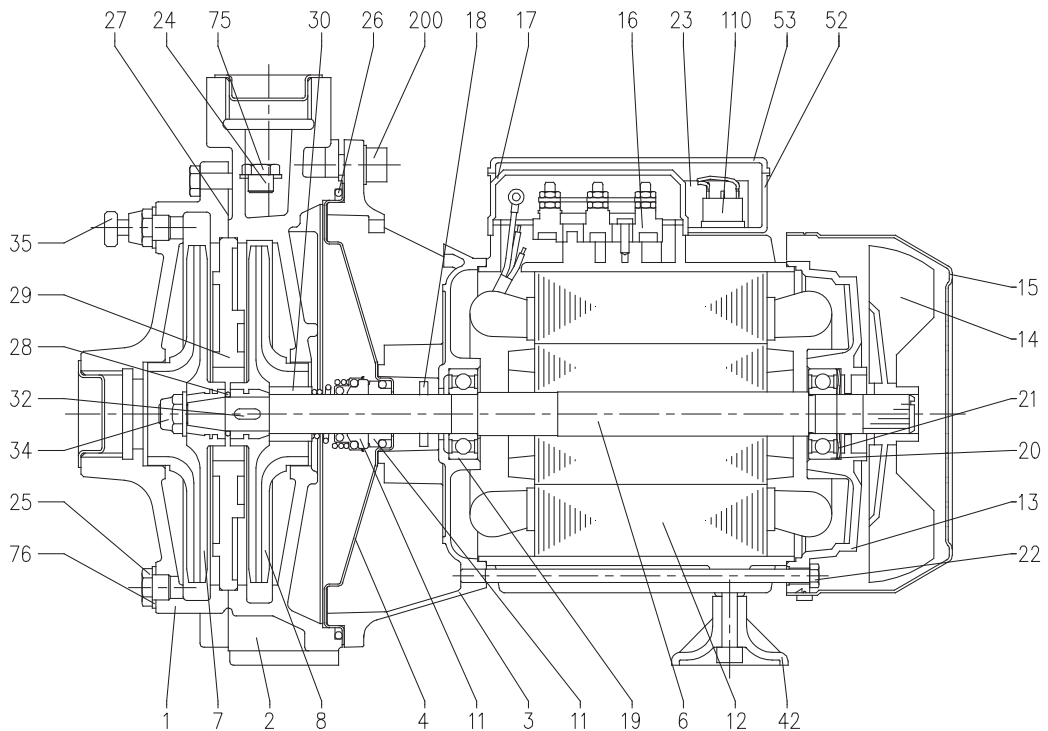
Rotation speed $\approx 2850 \text{ min}^{-1}$
 Test standard: ISO 9906:2012 – Grade 3B

CDA 4.00 (3 kW) - Impeller diameter = 167 mm
 CDA 5.50 (4 kW) - Impeller diameter = 179 mm



Rotation speed $\approx 2900 \text{ min}^{-1}$
 Test standard: ISO 9906:2012 – Grade 3B

SECTIONAL VIEW



N°	PART NAME	MATERIAL	Q. TY	N°	PART NAME	MATERIAL	Q. TY
1	Casing	Cast iron	1	23	Capacitor [1]	-	1
2	Casing	Cast iron	1	24	Priming plug	Brass	1
3	Motor bracket	[8]	1	25	Drain plug	Brass	1
4	Casing cover	[9]	1	26	O-ring	NBR	1
6	Shaft with rotor	[6]	1	27	Gasket	Compressed cellulose fibre	1
7	Impeller	[4]	1	28	O-ring	NBR	1
8	Impeller	[4]	1	29	Intermediate plate	Cast iron	1
11	Mechanical seal [7]	Carbon/Ceramic/NBR	1	30	Mechanical seal spacer	Brass	1
12	Motor frame with stator	-	1	32	Key	AISI 316	1
13	Motor cover	Aluminium	1	34	Impeller nut [3]	AISI 304	1
14	Fan	PP	1	35	Air breather valve	Brass	1
15	Fan cover	Fe P04 Zincate	1	42	Foot	PP	1
16	Terminal box	-	1	52	Capacitor box [1]	ABS class V-0	1
17	Terminal box cover [2]	Aluminium	1	53	Capacitor box cover [10]	ABS class V-0 [10]	1
18	Splash ring	NBR	1	75	Washer	Aluminium	1
19	Pump side ball bearing	-	1	76	Washer	Aluminium	1
20	Fan side ball bearing	-	1	110	Protector [5]	-	1
21	Adjusting ring	Steel C70	1	200	Screw	Zn Steel Cl. 8.8 ISO 898-1	4
22	Tie rod	Fe 42 Zincate	4				

[1] Only for single phase

[2] Only for three phase

[3] Only for version with impeller in Brass

[4] Material : PPE+PS glass fibre reinforced for version CDA 0.75 - 1.00
Brass for version CDA 1.50 - 2.00 - 3.00 - 4.00 - 5.50

[5] Only for version single phase CDA 1.50 - 2.00

[6] Material : AISI 303 (wet extension) for version CDA 0.75 - 1.00 - 1.50 - 2.00 - 3.00
AISI 304 (wet extension) for version CDA 4.00 - 5.50

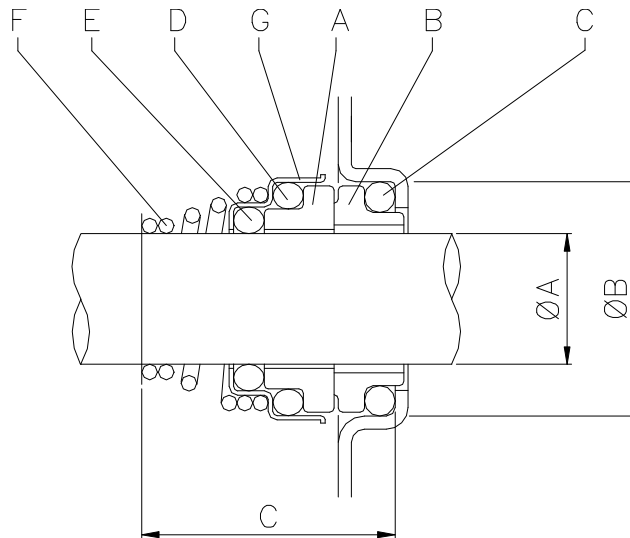
[7] See constructions mechanical seal page 301

[8] Material : Aluminium for version CDA 0.75 - 1.00
Cast iron for version CDA 1.50 - 2.00 - 3.00 - 4.00 - 5.50

[9] Material : AISI 304 for version CDA 0.75 - 1.00
Cast iron built-in the motor bracket for version CDA 1.50 - 2.00 - 3.00 - 4.00 - 5.50

[10] With gasket in NBR only for version single phase CDA 0.75 - 1.00

MECHANICAL SEAL



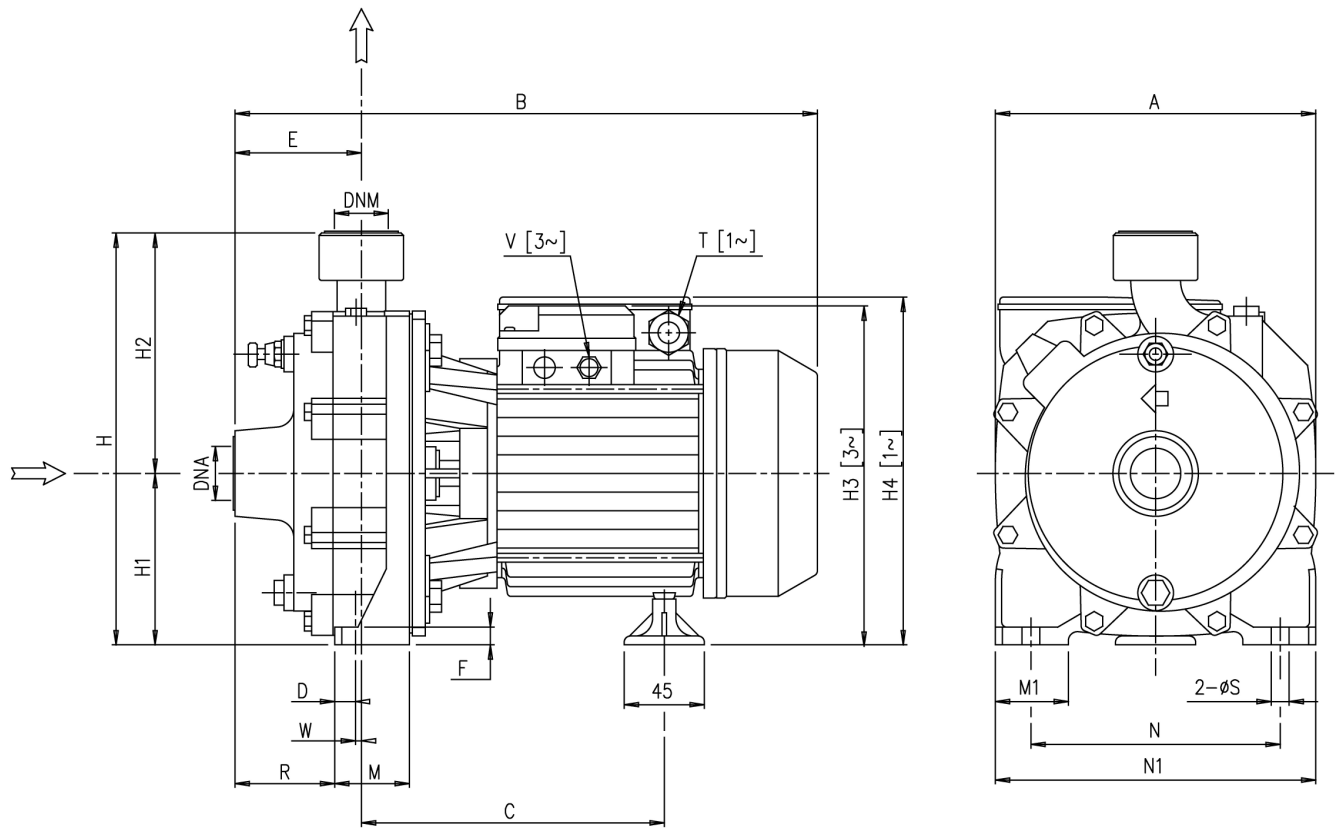
Single Phase	Three Phase	ØA	ØB	C
CDA 0.75 M	CDA 0.75 T	15	26	29
CDA 1.00 M	CDA 1.00 T	15	26	29
CDA 1.50 M	CDA 1.50 T	18	30.9	32
CDA 2.00 M	CDA 2.00 T	18	30.9	32
-	CDA 3.00 T	18	30.9	32
-	CDA 4.00 T	20	30.9	33
-	CDA 5.50 T	20	30.9	33

REF	PART NAME	MATERIAL
A	Rotary seal ring	Ceramic
B	Stationary seal ring	Carbon graphite
C	O Ring	NBR
D	O Ring	NBR
E	O Ring	NBR
F	Self driving spring	AISI 316
G	Frame	AISI 304

BEARINGS

Type pumps		Ball Bearing	
Single phase	Three Phase	Pump side	Fan side
CDA 0.75 M	CDA 0.75 T	6202 2RSH C3	6203 2RSH C3
CDA 1.00 M	CDA 1.00 T	6202-ZZ C3	6202-ZZ C3
CDA 1.50 M	CDA 1.50 T	6204-ZZ C3	6203-ZZ C3
CDA 2.00 M	CDA 2.00 T	6204-ZZ C3	6203-ZZ C3
-	CDA 3.00 T	6204-ZZ C3	6203-ZZ C3

PUMP

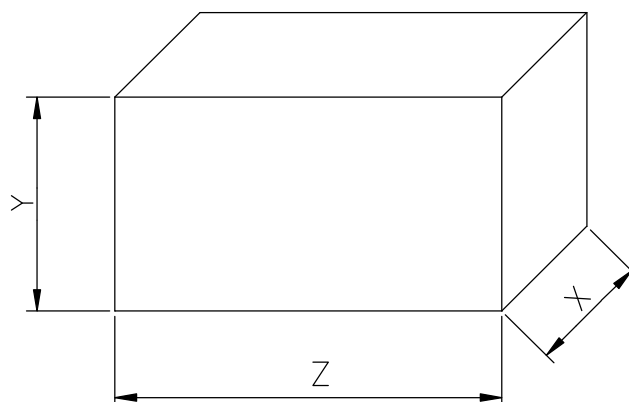


Pump type	Dimensions mm																				Weight t [kgf]		
	A	B	C	D	E	F	H	H1	H2	H3	H4	M	M1	N	N1	R	T	V	W	S		DNA	DNM
CDA 0.75M	183	336,3	179,8	8,3	73	9	227	97	130	-	198,0	42	40	140	180	57,5	PG11	-	6,8	9,5	G1	G1	13,8
CDA 0.75T	183	336,3	179,8	8,3	73	9	227	97	130	197,5	-	42	40	140	180	57,5	-	M16x1,5	6,8	9,5	G1	G1	14,1
CDA 1.00M	183	336,3	179,8	8,3	73	9	227	97	130	-	198,0	42	40	140	180	57,5	PG11	-	6,8	9,5	G1	G1	15
CDA 1.00T	183	336,3	179,8	8,3	73	9	227	97	130	197,5	-	42	40	140	180	57,5	-	M16x1,5	6,8	9,5	G1	G1	15
CDA 1.50M	209	407,8	218,3	8,3	86	9	265	110	155	-	242,0	48	40	155	195	65,5	PG13,5	-	12,3	9,5	G1 1/4	G1	24,2
CDA 1.50T	194	419,8	218,3	8,3	86	9	265	110	155	224,0	-	48	40	155	195	65,5	-	M20x1,5	12,3	9,5	G1 1/4	G1	25,8
CDA 2.00M	209	410,8	218,3	8,3	86	9	265	110	155	-	242,0	48	40	155	195	65,5	PG13,5	-	12,3	9,5	G1 1/4	G1	26
CDA 2.00T	194	421	218,3	8,3	86	9	265	110	155	224	-	48	40	155	195	65,5	-	M20x1,5	12,3	9,5	G1 1/4	G1	28
CDA 3.00T	194	423,3	218,3	8,3	86	9	265	110	155	224	-	48	40	155	195	65,5	-	M20x1,5	12,3	9,5	G1 1/4	G1	26,7
CDA 4.00T	228	494,5	262,5	12,0	95,5	12	308,5	133,5	175	259,5	-	57	50	180	230	71,5	-	M20x1,5	12	12	G1 1/2	G1 1/4	46,8

[1~] Single phase

[3~] Three phase

PACKING



Type pumps		Packing [mm]			Weight [kgf]	
Single phase	Three phase	X	Y	Z	[1~]	[3~]
CDA 0.75 M	CDA 0.75 T	210	290	370	14,3	15,7
CDA 1.00 M	CDA 1.00 T	240	320	435	15,7	15,7
CDA 1.50 M	CDA 1.50 T	240	320	435	25	26,6
CDA 2.00 M	CDA 2.00 T	240	320	435	26,7	28,8
-	CDA 3.00 T	237	320	477	-	27,5
-	CDA 4.00 T	280	350	520	-	48,3

[1~] Single phase

[3~] Three phase

MOTOR DATA

Pump type		Power		Efficiency		Capacitor		Efficiency (% load)			Input		Full load current			Locked rotor current		
Single Phase	Three Phase	[kW]	[HP]	Single Phase	Three Phase	Single Phase		Three phase			Single Phase	Three Phase	[A]			[A]		
						[μF]	[V]	50%	75%	100%			230 V	230 V	400 V	230 V	230 V	400 V
CDA 0.75 M	CDA 0.75 T	0,55	0,75	-	IE3	16	450	80,2	82,8	82,9	1,1	0,91	5,0	3,0	1,7	16,1	20,5	11,8
CDA 1.00 M	CDA 1.00 T	0,75	1	-	IE3	20	450	80,9	82,3	82,1	1,38	0,91	6,1	3,0	1,7	24	19,7	11,4
CDA 1.50 M	CDA 1.50 T	1,1	1,5	-	IE3	40	450	83,0	85,8	85,6	1,98	1,77	9,2	5,8	3,3	54	47,4	27,4
CDA 2.00 M	CDA 2.00 T	1,5	2	-	IE3	-	-	84,2	86,8	86,9	-	2,01	-	7,1	4,1	-	66,6	38,4
-	CDA 3.00 T	2,2	3	-	IE3	-	-	86,2	87,0	86,0	-	2,55	-	8,2	4,7	-	66,6	38,4
-	CDA 4.00 T	3	4	-	IE3	-	-	85,9	87,5	87,1	-	3,44	-	11,1	6,4	-	90,0	52,0
-	CDA 5.50 T	4	5,5	-	IE3	-	-	84,3	87,2	87,8	-	4,56	-	15,1	8,7	-	151,0	87,0
-	CDA 5.50 T	4	5,5	-	IE3	-	-	85,8	88,3	88,4	-	4,52	-	15,1	8,7	-	131,8	76,1

NOISE DATA

Pump type		Power		L _{pA} - dB(A) *
Single Phase	Three Phase	[kW]	[HP]	
CDA 0.75 M	CDA 0.75 T	0.55	0.75	<70
CDA 1.00 M	CDA 1.00 T	0.75	1	
CDA 1.50 M	CDA 1.50 T	1.1	1.5	
CDA 2.00 M	CDA 2.00 T	1.5	2	
-	CDA 3.00 T	2.2	3	
-	CDA 4.00 T	3	4	
-	CDA 5.50 T	4	5.5	

* Mean value of several measures at 1m distance around the pump.

Tolerance ± 2.5 dB.